

Work Order ID **76741*****76741***

Page 1

Monday, November 21, 2011 9:54:51 AM

Item ID: D3807-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 11/21/2011 Start Qty: 50.00

50

Cust Item ID:

Required Date: 12/20/2011 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: Date: 11-11-21

Tooling:

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3807

Rev A

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: A

2-Deburr if necessary

B11-12-14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

B11-12-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76741

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Page 2

Monday, November 21, 2011 9:54:51 AM

Item ID: D3807-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Gasket
 Start Date: 11/21/2011 Start Qty: 50.00 ***50*** Cust Item ID:
 Required Date: 12/20/2011 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				countes (52)			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u> Memo	0.00 0.00				52			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

11/12/19

11/12/19 (32)

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, November 21, 2011 9:55:00 AM

Page 1

Work Order ID: 76741

76741

Parent Item: D3807-1

D3807-1

Parent Item Name: Gasket

Start Date: 11/21/2011

Required Date: 12/20/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
10.12.08 PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

221.5200

1.8646

103.5889

**

11-17-14

MNEO60S 063

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT052

221.52

117295

55.68

118026

127.87

118663

4.3

119130

33.67

119868

119868

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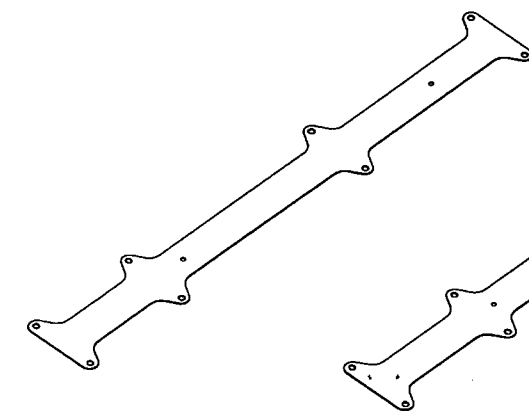
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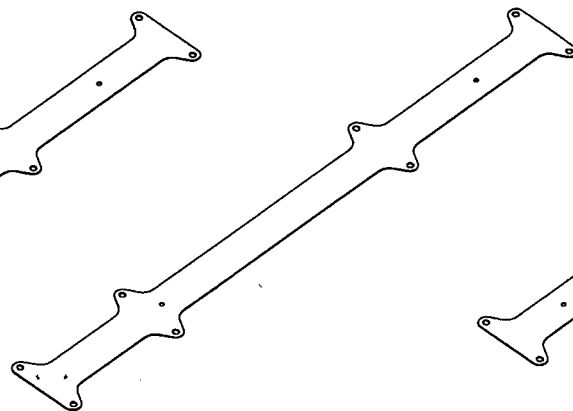
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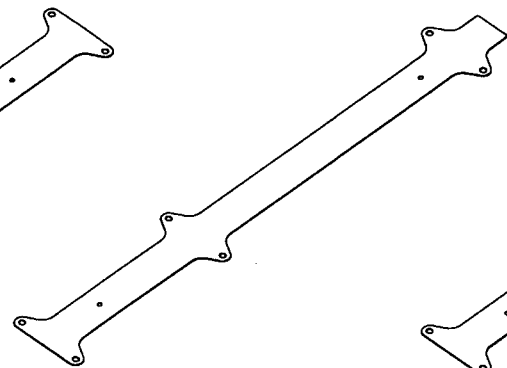
NOTE: Date & initial all entries



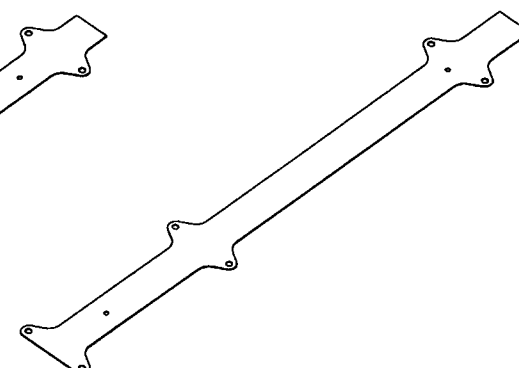
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO A MODIFICATION
WITHOUT NOTICE
WORK ORDER
NO. 16741

11-11-21

RELEASED
160903.03
per ECN 09-538

REV.	NEW ISSUE	DESCRIPTION	MB	08.11.21
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	08.11.21			

DART AEROSPACE USA, INC.	
PORT HADLOCK, WA	
DRAWING NO. D3807	REV. A
TITLE GASKET	SCALE NTS
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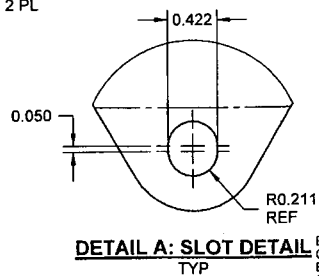
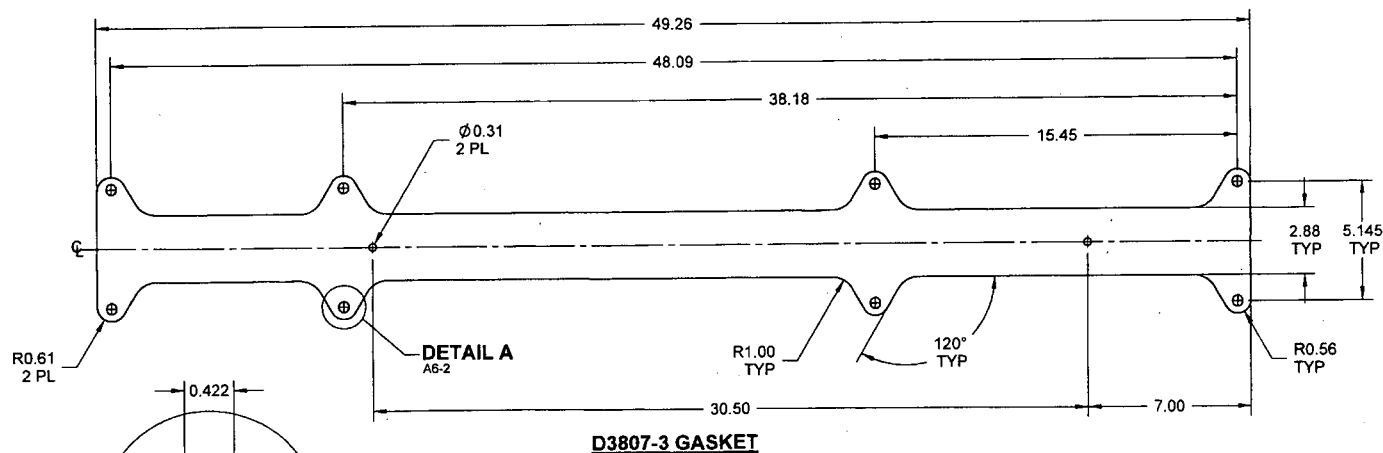
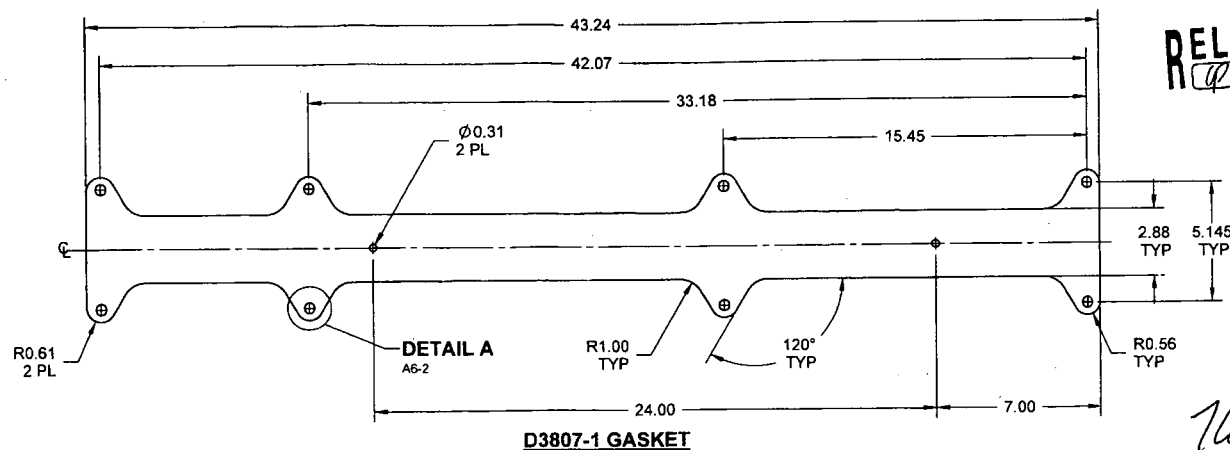
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RELEASED
09.03.07

76791



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DRAWN	140	PORT HADLOCK, WA	
CHECKED	255	DRAWING NO.	REV. A
MFG. APPR.	140	D3807	SHEET 2 OF 3
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DE APPR.	140	GASKET	NTS
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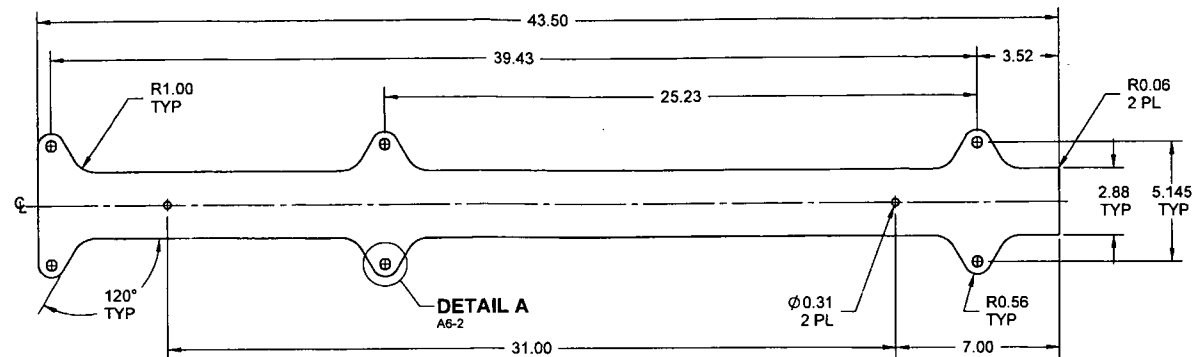
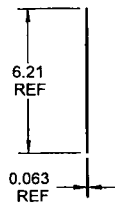
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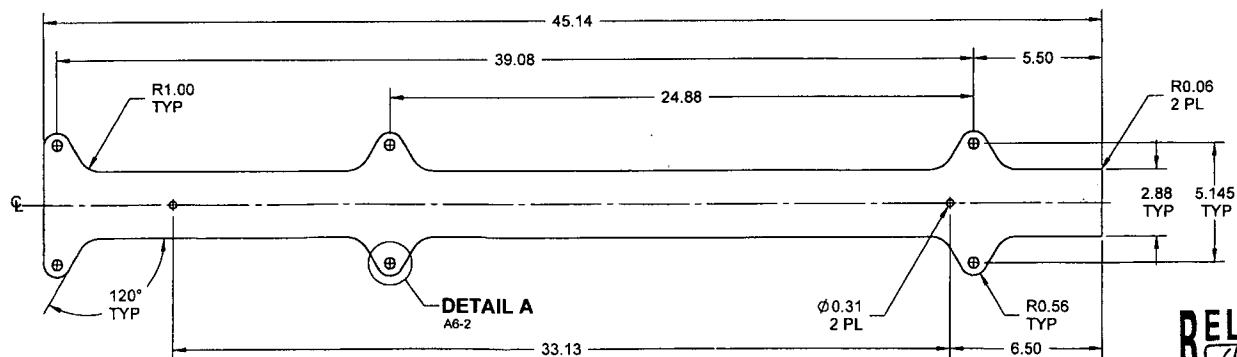
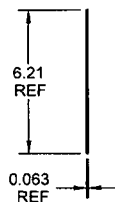
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D3807-5 GASKET



D3807-7 GASKET

76741

RELEASED
09.03.02

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CHECKED		DRAWING NO.	REV. A
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